

NILT's single lens MOE camera

EPIC Online Technology meeting on metalenses
and metamaterials
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Video captured with single lens MOE camera



Applications for MOE (Meta Optical Elements)

Time of Flight Depth sensors, Presence detect, Eye-tracking, Driver monitoring, LiDAR, IoT sensing, SWIR imaging, Medical imaging, Waveguides



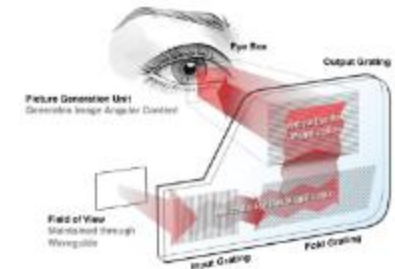
Flood illuminators



Dot projectors

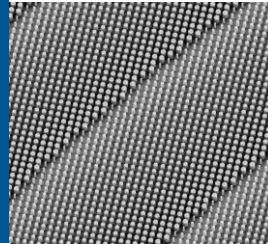


Compact Cameras



XR Waveguides

Meta Optical Elements (MOEs)



Illumination and receiver optics for
ToF, LiDAR, Driver monitoring and Eye Tracking

→ Emitter optics (dot projection, flood illumination)

→ Lenses (collimators, focusing lenses)

→ Receiver modules

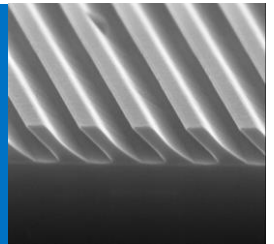
One Metasurface lens (1M) camera module

Two Metasurface cameras (2M)

Hybrid cameras (1M3P, 2M2P,...)

Fast prototyping & Mass production

Masters for Displays (AR/MR)



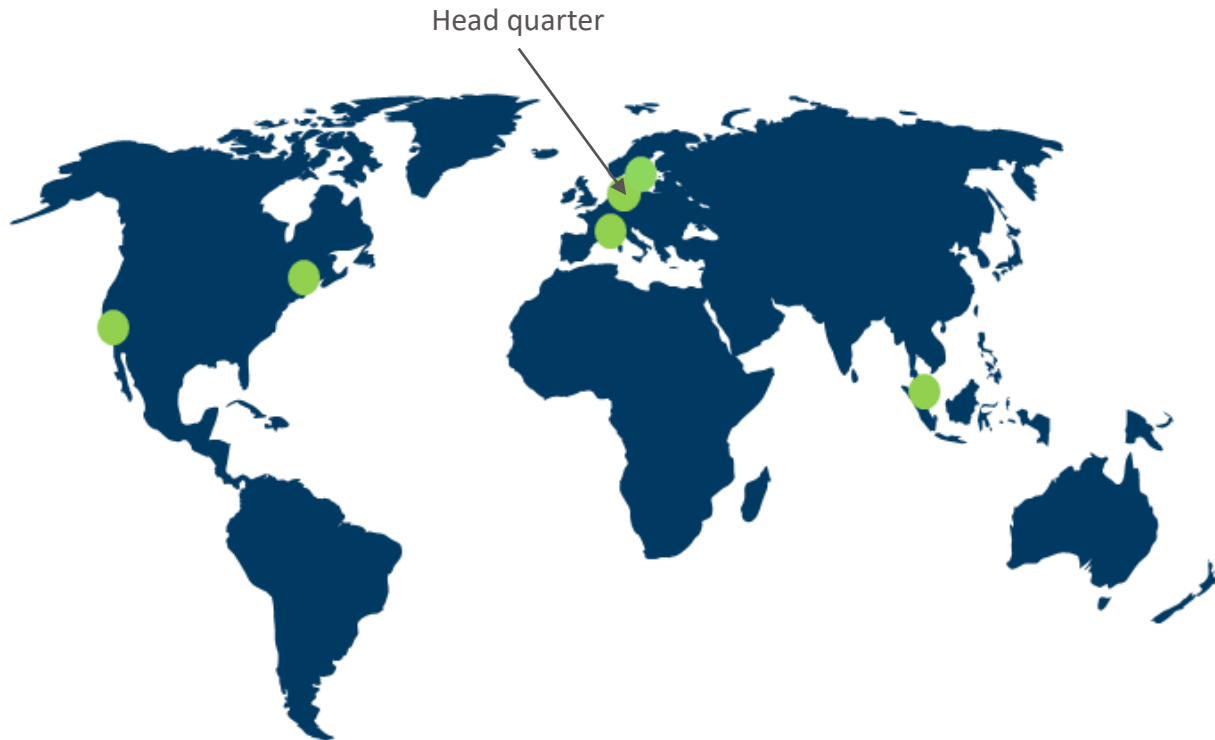
Input-, expander-, and output gratings for waveguides in AR/MR
and auto HUDs

→ Slanted Gratings

→ Large Area Gratings

→ Blazed/Binary Gratings

All grating types can be combined, in any relative placement and
orientation



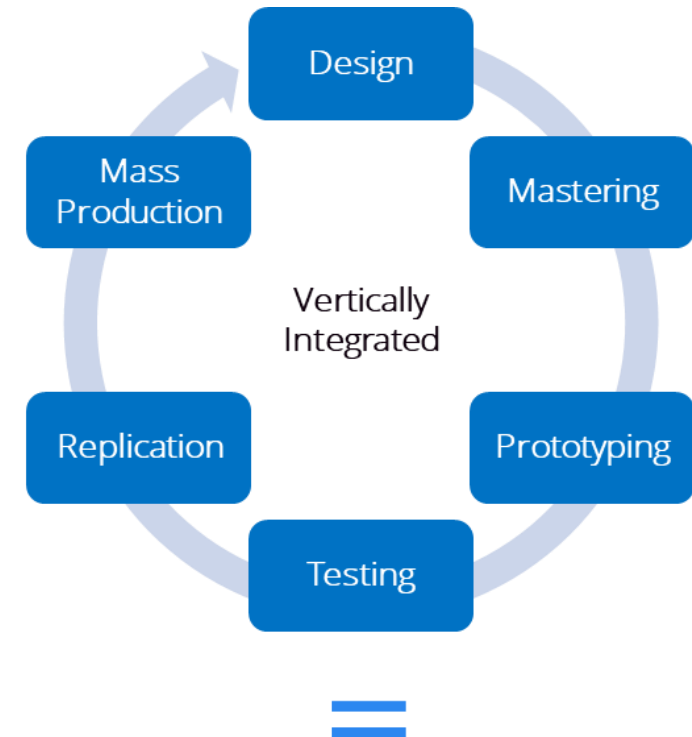
70+ employees
20+ nationalities
≈50% w PhD degree



Production
Six class 10-100 cleanrooms
Unique lithography machines
In-house etching + EBL Q4-22



IPR
>70 registered
inventions



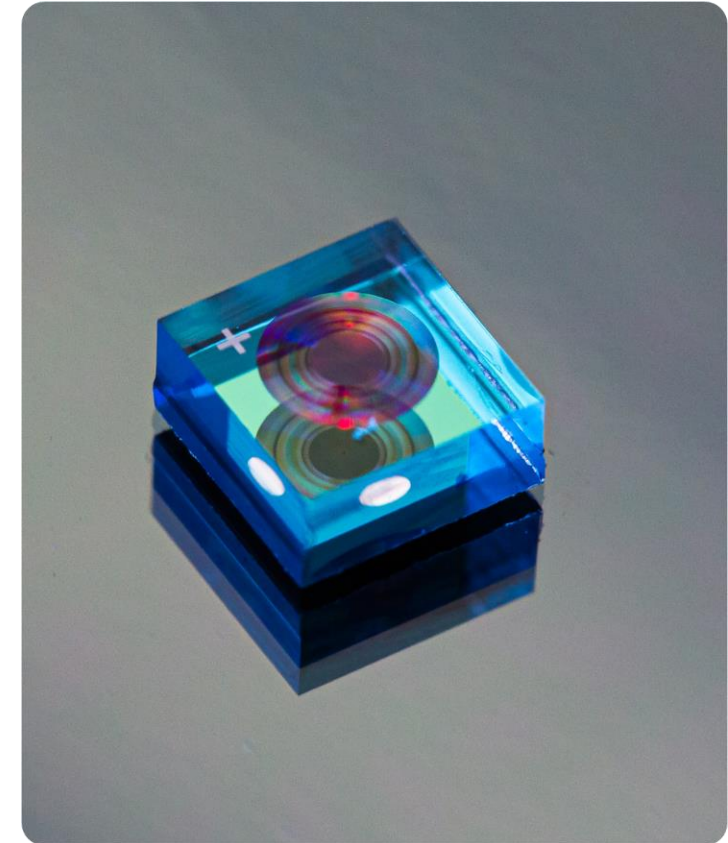
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Fast prototyping
+
Design for manufacturing
+
One company, full solution!

MOE (Meta Optical Elements) | Introduction

A lens technology with potential to disrupt optics used for sensing and imaging

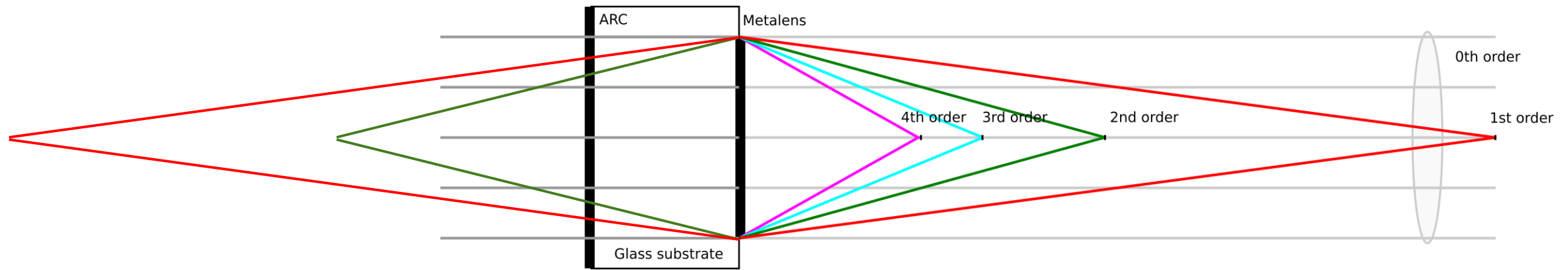
- Examples of advantages with MOE:
 - Reduction of number of lens elements
 - Multi-functional performance
 - Polarization control
 - Ultra-compactness and flatness
 - Reduced BOM and integration complexity
- NILT provides custom-made solutions with MOE, ranging from pure MOE to hybrid solutions
- NILT is leveraging its long experience from nanostructured mastering and fast prototyping turnaround to leading mass production solutions



MOE | Where does the light go?

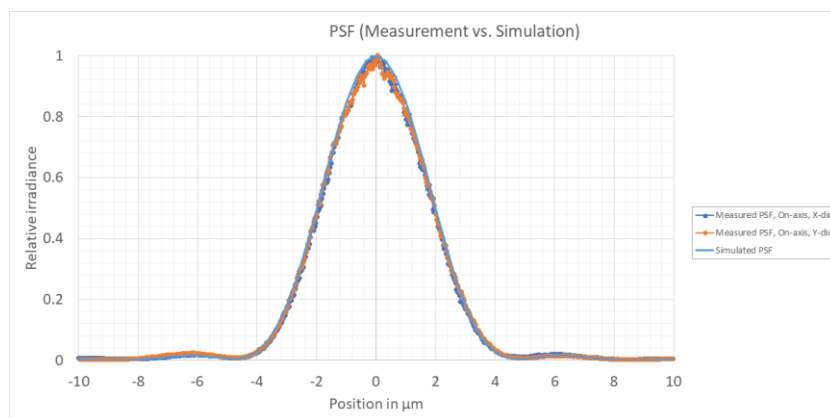
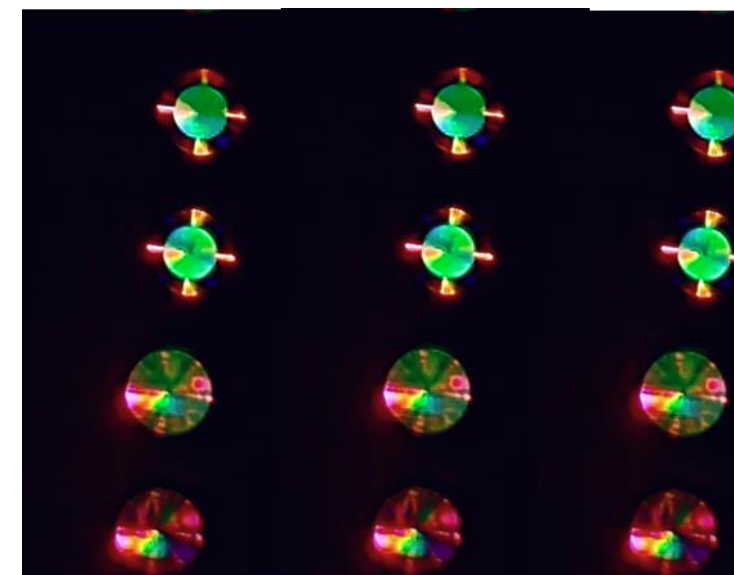
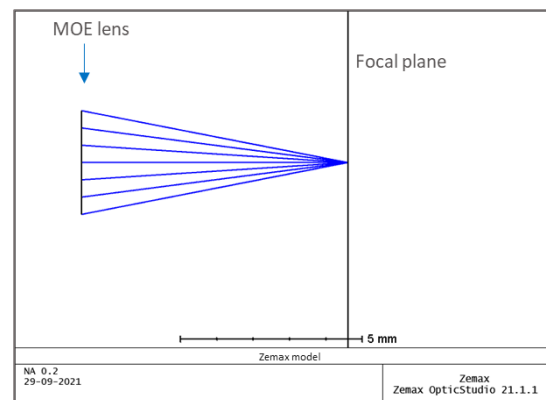
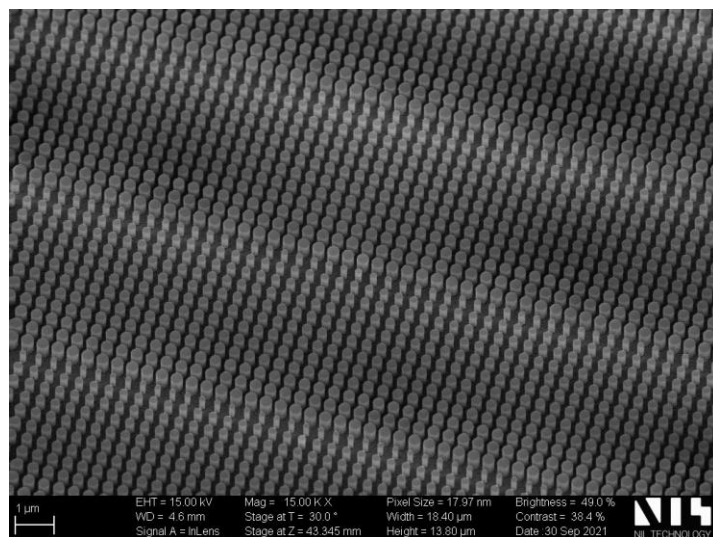
Reflected orders: 0, 1st, 2nd, 3rd,

Transmitted orders: 0, 1st, 2nd, 3rd,



Diverging orders
Diffuse scattered light
Absorption

MOE | High efficiency

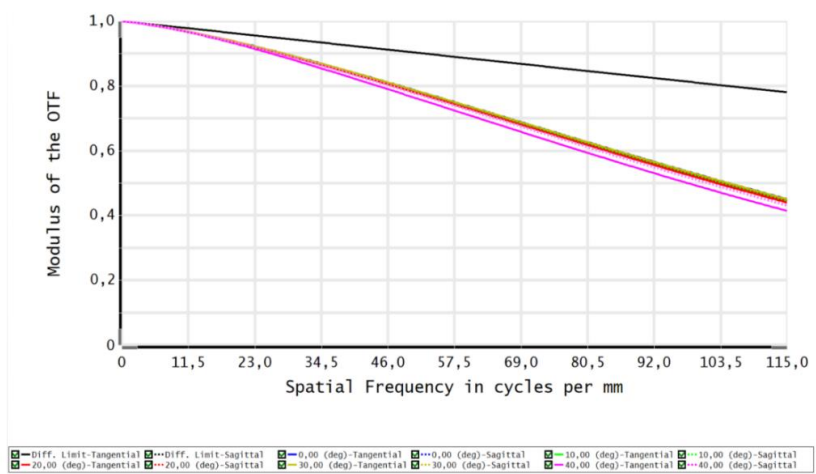


Parameter	Units	Specifications	Note
Numerical aperture		0.2	
Wavelength	[nm]	940	
Effective focal length	[mm]	7.35	
Lens diameter	[mm]	3.0	
Absolute focusing efficiency	[%]	94	Relative to incident intensity, on axis
Relative focusing efficiency	[%]	98	Relative to transmitted intensity, on axis
Thickness (wafer)	[mm]	1.1	
Material		Si/Glass	AR coating on non-structured side
AR coating, transmission	[%]	>99	Transmission through AR coated surface

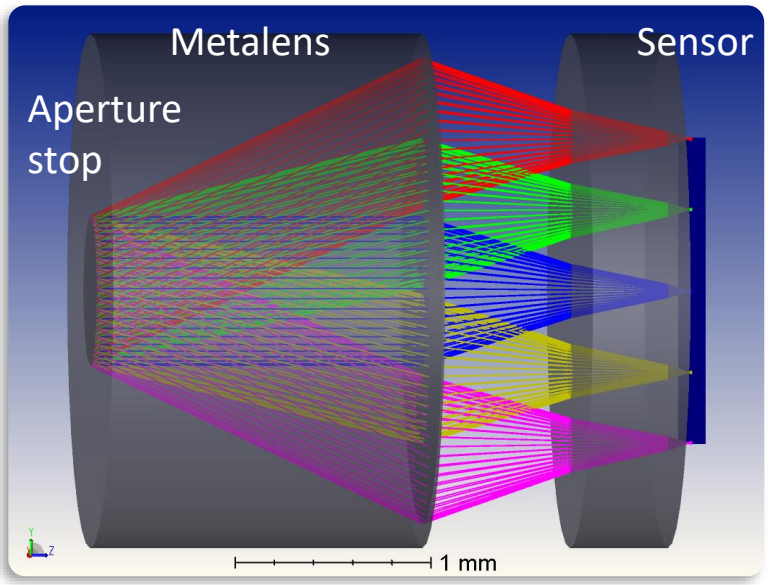
Single lens MOE camera | Design

- Eliminate aberrations, field curvature, astigmatism
- Low F-number
- Easy assembly
- High relative illumination
- Stable to temperature change (focal length)
- Less tolerances than refractive lens

The performance of the 1M shown below as Modulation Transfer Function [MTF]. The MTF shows good contrast for all field points (up to full field). The MTF as function of spatial frequency is plotted in the graph below.

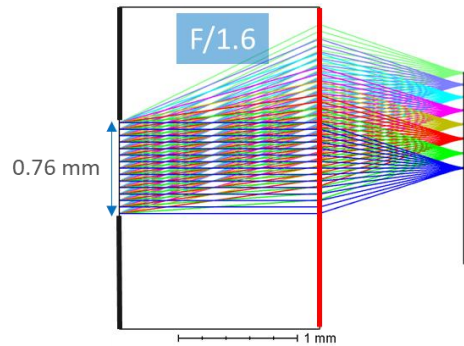
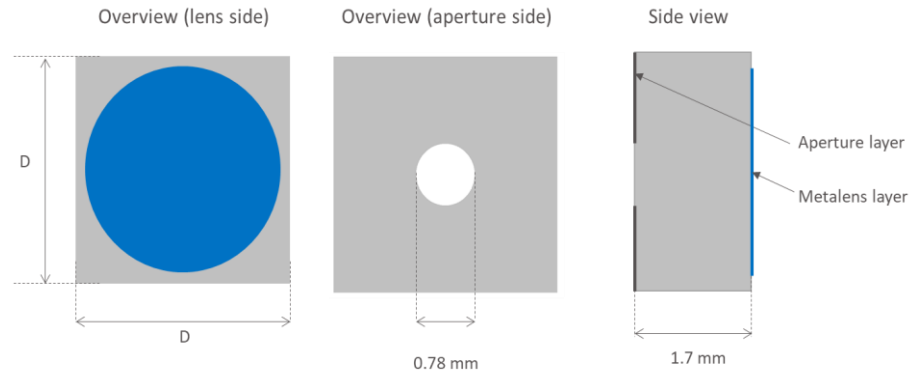


Parameter	Specifications		
Wavelength	940 nm		
EFL	1.24 mm		
TTL	3.1		
FOV, diagonal	80°		
F/#	1.6		
CRA	<1.5°		
Distortion	23%		
Aperture Diameter	0.78 mm	Lens MTF	
Lens Diameter	Ø 2.50 mm	0.0 F (Ny/2: 114 cc/mm)	45%
BFL	1.213 mm	0.5 F (Ny/2: 114 cc/mm)	44%
		1.0F (Ny/2: 114 cc/mm)	42%

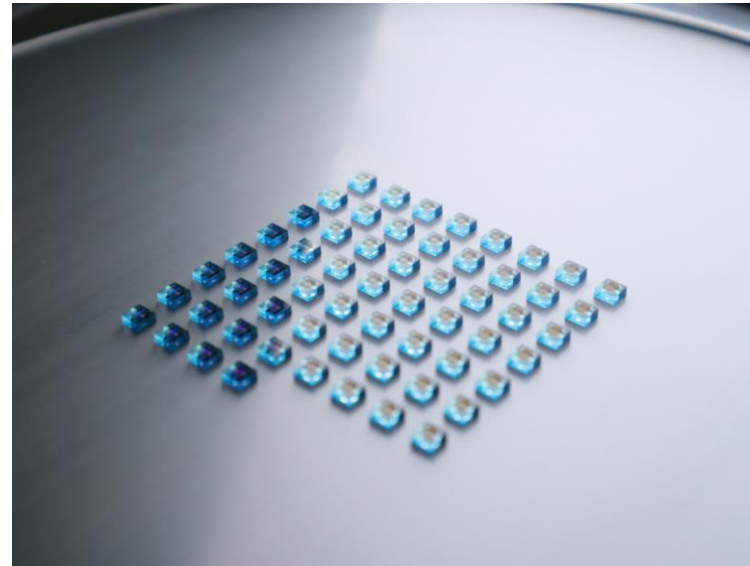


Single lens MOE camera | Implementation

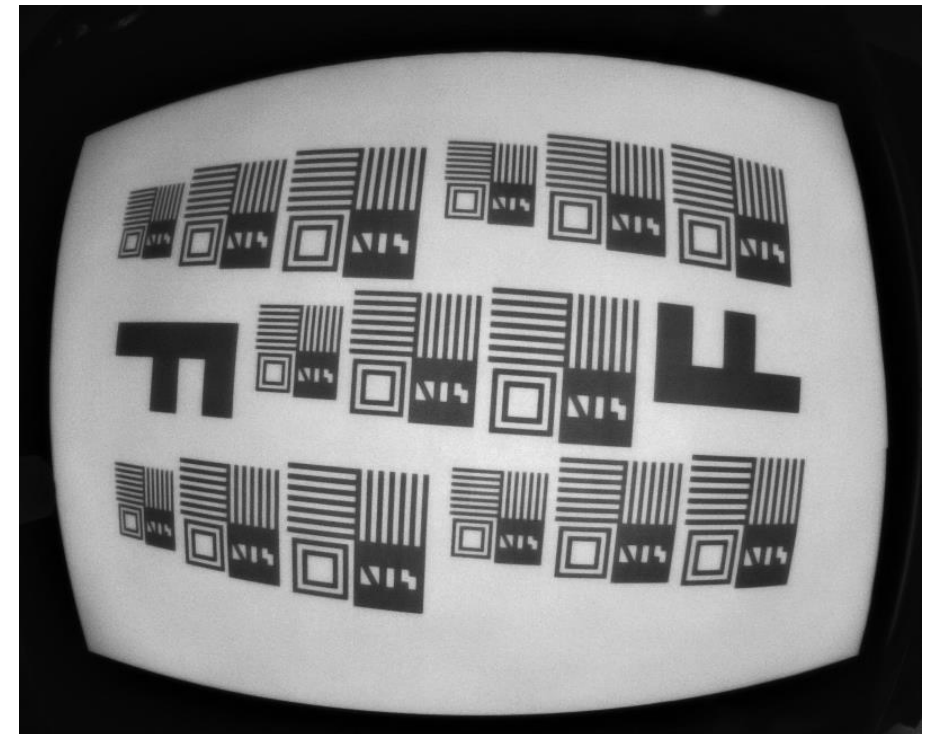
Live demo at Photonics West 2023



- 1M, FOV 80°, λ 940±2.5 nm, Sensor Size 1.6 mm
- Telecentric: High signal to noise ratio
- High RI

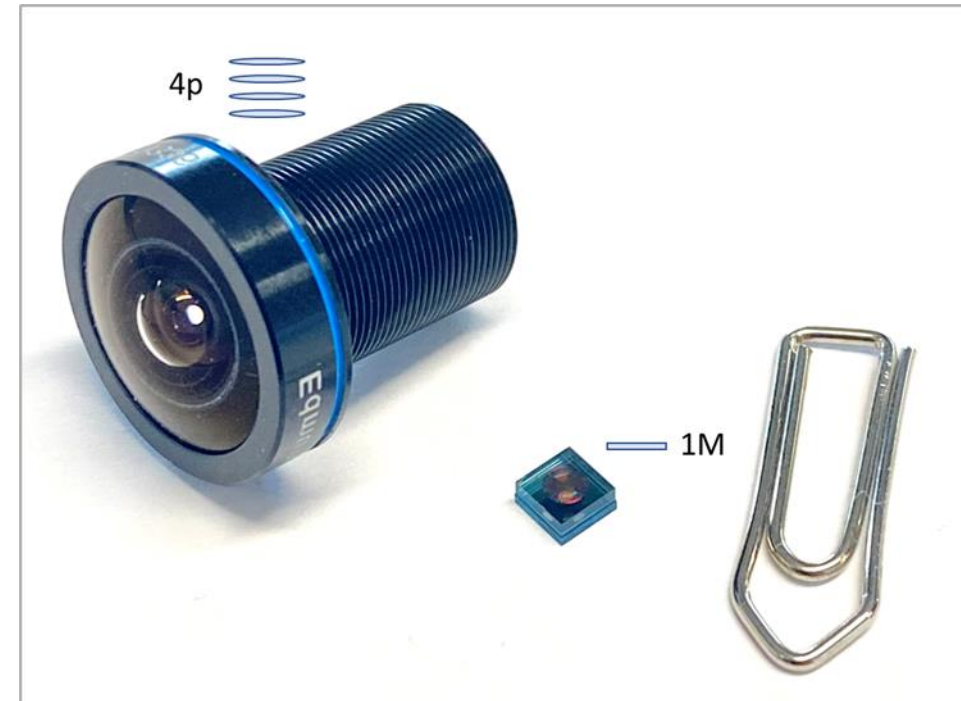


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Summary

- Camera with single lens (MOE) surface
- Matching form factor with sensor (sensor is flat, optic is flat)
- Eliminate field curvature, coma and astigmatism
- Performance similar to refractive camera with 3-4 lenses with VCSEL illumination 940 nm
- NILT also makes systems with multiple MOE lenses or hybrid stacks
- Lens prototyping by EBL – fast turnaround
- Lens manufacturing by NIL – cost effective



Thank you for your attention. Any questions?



Reach out to me at
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- Head of Application Engineering
- Gothenburg, Sweden
- Joined NIL Technology 2012
- Focus on flat optics (DOE, MOE and MLA)